

SOUTH PRODUCTION NOTES

September 22, 2014
Day Shift

BASF EMPLOYEES
84 Last Recordable
445 Last Lost Time

Continue to Record Fines on Green Sheet

#1 MED / AI-4190:

Make 2 batches and take samples to the lab to be tested on Saturday morning.
Midnight shift: Finished second of two planned batches (lab to check analysis before continuing). Work order is in to replace liquid weigh tank pump, per afternoon GL notes.

Day shift:

Afternoon shift:

#1 RC / Maintenance work:

Down-Work scheduled on calciner the weeks of 9/22 and 9/29.

Midnight shift: Down

Day shift:

Afternoon shift:

Exhaust to

#2 MED line / Cu-0860:

Continue. Add in the wet mix. Continue with the Bindzil 2034, SAP # 50363317).

Midnight shift: Continue. BE ADVISED that Cu 3818 Lot 483 bags should have stopped at bag 13 (the lot was comped at 13 bags only). All bags made after bag 13 should be labelled Lot 484 bag 1, 2, etc... All of the remaining Lot 483 bags have been brought to the powder room to be consumed.

Day Shift: Chiller has been kicking out.

Afternoon Shift:

#2 RC/ Cu-0860:

Continue to feed the calciner.

Midnight Shift: Continue

Day Shift: Continued.

Afternoon shift:

Exhaust to F1 (there may be work done again on F1, so may have to temporarily switch exhaust to CTO)

#3 MED / D-1794:

Continue On. Continue. Add in the wet mix from the cart and any drums as we go.

Grease the end seals once a shift. Lot 42/Bags 7-9 will be remade at end of run

Midnight Shift: Continue

Day shift:

Afternoon Shift:

#3 RC / D-1794:

Continue when feed is available.

Midnight shift: Will restart feeding calciner middle midnight shift

Day shift:

Afternoon Shift:

Need to exhaust to CTO

New Pfaudler / V-2045 Next:

All carts are cleaned and taken back to the harrop kiln storage area.

Midnight shift: Some cleaning performed. Operator advised that the following items need addressed: (1) drain valve on the lid needs replaced; (2) need to change pump transfer lines over to weigh tank from chrome station. Need MOD, and to clarify with production team which tank(s) to be used for vanadyl oxalate.

Day shift:

Afternoon Shift:

National Dryer:

Will need to vacuum the dryer in preparation for soda blasting Monday.

Midnight Shift: No activity. Soda blasting scheduled for Monday.

Day shift:

Afternoon Shift:

#4 RC:

Need to clean entrance and discharge to inspect calciner.

Midnight Shift: Syntron pulled and tube entrance looks pretty dirty (green chrome ring). Will need to discuss with production team on plan moving forward.

Day shift:

Afternoon Shift:

Exhaust to 4A DC

#5 RC / Cu-3818:

Continue to feed Phibro Tech Cu Carb (not World Metals). W.O.W. for inspection of the 5A roto-lock (possibly worn paddles). (RS 9/8/14) – When run is complete.

Midnight Shift: Continue

Day shift:

Afternoon shift:

Exhaust to 5A DC
Abbe Blender / 5206:

ONLY run Abbe on off shifts and weekends.

Midnight shift: Buggies are all full-waiting for Dryer 6 issues to be resolved on Monday.

Day shift: No activity.

Afternoon Shift:

#6 RC / D-5206

Continue when we have feed and can run the Abbe.

Midnight shift: Still down, IMC did not address dryer issue. Buggies are all full-waiting for Dryer 6 issues to be resolved on Monday.

Day Shift: No activity.

Afternoon shift:

Exhaust to Sly Scrubber

Tower 3 / Cu-1986/Cu-0860 Next:

Continue On. Tower 3 will be unloaded if we have enough line space and will need washed out.

Midnight Shift: Hold...waiting for liners to continue screening and create line space for unloading tower

Day shift: Liners here at 10am..

Afternoon shift:

Tower 6 / Cu-0860:

Continue on. Will hold until we get more drum liners in.

Midnight Shift: Hold...waiting for liners to continue screening and create line space for unloading tower

Day shift: Liners here at 10am.

Afternoon shift:

North Screener / Cu-1986:

Continue On.

Midnight shift: Hold...waiting for drum liners. A partial roll was found and attempt was made to screen, but the liners had holes and screening had to stop.

Day shift: Started.

Afternoon shift:

South Screener / Cu 0860 :

Continue On.

Midnight shift: Hold...waiting for drum liners. A partial roll was found and attempt was made to screen, but the liners had holes and screening had to stop.

Day shift: Started.

Afternoon Shift:

#2662 (west) Pill Machine / Al-3915 T 5/32:

Midnight shift: Continue

Day Shift:

Afternoon shift:

#2664 (east) Pill Machine / Al-3915 T 5/32:

Midnight shift: Continue

Day shift:

Afternoon shift:

Old Pfaudler / Clean for D-1795:

Hold, D-1795 impregs coming soon

Midnight Shift: Hold. Will need to know when D 1795 will start and which solution tank to use (both 6 and 7 need to be cleaned)

Day Shift:

Afternoon shift:

PK Blender / Na Selexsorb:

We have started making the Selexsorb. Weigh all the bags off the PK

Midnight Shift: Continue

Day shift:

Afternoon shift:

TK #2 / V-2010:

NOTE: all tunnel kiln personnel need to remove their belongings from their respective TK Racal lockers. Chuck Evans will have new Racal/PAPR lockers

assigned to TK operators by the PPE shelves in building 17. See Chuck or your GL for details.

Midnight shift: Continue

Day Shift:

Afternoon shift:

TK #4 / Cu 0540 next (Sterotex screening for now):

This kiln is off.

Midnight shift: No activity

Day Shift:

Afternoon shift:

Building 27 Belt Filter / S1-81 trial:

No activity. The ceilings in building 27 will be painted week of Sept 22 everywhere but the horne machine area.

Midnight shift: Contractors will need to move their equipment on Monday morning.

Day shift:

Afternoon Shift:

Priorities 1 through 10 are basically all the same priority, should be considered urgent and will require call outs for maint. issues and/or processing issues.

- 1) Reduction Towers
- 2) Reduction Tower Screeners (if liners arrive)
- 3) #3 Line/#3RC
- 4) South PK
- 5) #1 Line
- 6) #2 Line/#2RC
- 7) #5 RC
- 8) West Pfaudler clean up & V-2045 soln make up
- 9) #4 RC, Clean up for Selexsorb AS
- 10) Horne Tabletting
- 11) Abbe/#6RC

To-Do items:

Cu-0860 inserts can be placed in the oven in B-31 lab for 2 hours then poke out inserts with paperclip-per Bob Priscak. (keep working on these)

Monday, 9/22/14, they will be painting the ceiling/walls in Building 27. They will start by Tank 107.